

BM SERIES METERS®

PRECISION POSITIVE DISPLACEMENT METERS



*THE LEADER IN ACCURATE,
LONG-LIFE, FUEL METERING*

*INDUSTRY LEADING
ACCURACY (+/- .05%*)*

*110 TO 4000 LPM
(30 TO 1000 GPM) FLOW RATES*

* subject to meter size

Avery-Hardoll



FEATURES & BENEFITS

THE MOST ACCURATE AVIATION FUEL METERS IN THE WORLD

Avery-Hardoll BM Series flowmeters are precision made, positive displacement, liquid measuring instruments that maintain the highest level of accuracy over a lifetime of operation. Simplicity of design and accuracy has resulted in the Avery-Hardoll BM Series meters to being **the most preferred meters by aviation fueling operators and airlines** in international markets.*

**According to the Global Aviation Fueling Survey 2015*



DIMENSIONAL DRAWINGS

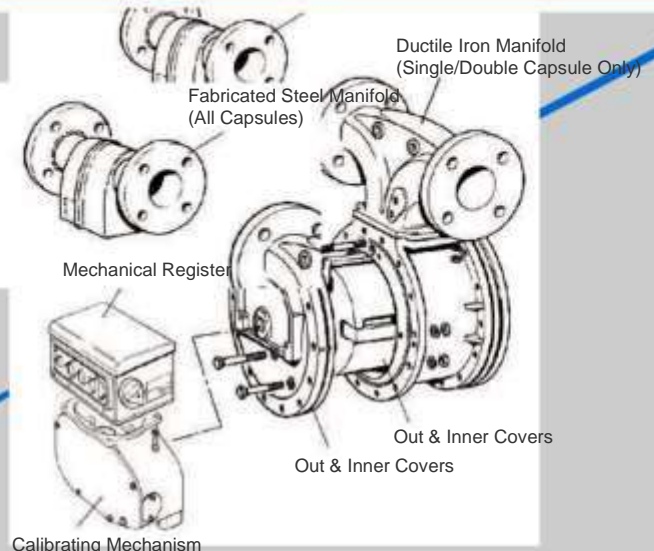
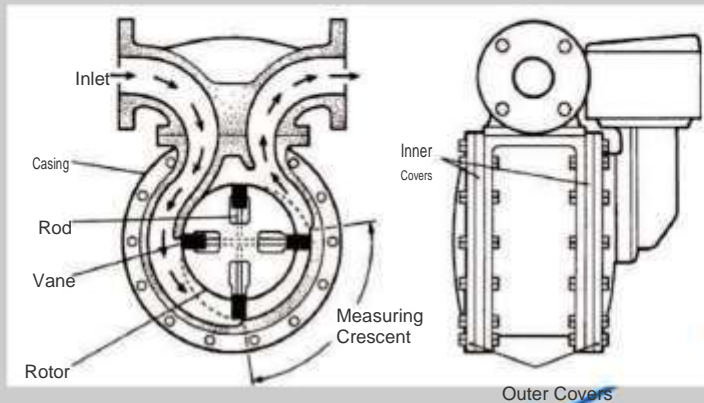
MECHANICAL METER ASSEMBLY DIAGRAM AND CROSS-SECTION

AVAILABLE MODELS

BM Series bulkmeters are manufactured in three basic sizes with different ratings identified by a series number. The series numbers, sizes, flow rates, and a brief description of each series of meter are shown below.

TYPES OF BULKMETER

Series Number	Manifold		Flow Rate		General Description
	Inches	Millimeters	Imperial Gallons	Liters	
BM250	2 - 2½	63	25 - 250	115 - 1140	Single Capsule Meters
BM950	3	76	30 - 300	130 - 1370	
BM450	3	76	45 - 450	200 - 2050	Double Capsule Meters
BM550	4	102	50 - 500	220 - 2280	
BM350	4	102	55 - 550	250 - 2500	Triple Capsule Meters
BM650	4	102	65 - 650	300 - 3000	
BM750	6	152	65 - 650	300 - 3000	
BM850	6	152	85 - 1000	387 - 4000	Special Application Only for Low Viscosity / Clean Aviation Fuel





BULKMETER MAIN COMPONENTS


- The BM Series bulkmeters consist of three main assemblies: the manifold, body assembly and rotor assembly
- The higher rating of the larger meters is achieved by bolting two or three body capsules together and fitting double or triple rotor assemblies with a larger manifold to suit
- A calibrating mechanism and mechanical register are also attached to the front end cover
- The calibrating mechanism can be replaced by a front cover incorporating a pulse transmitter when required for electronic systems, such as MASTERLOAD II™ or MASTERLOAD III™ registers

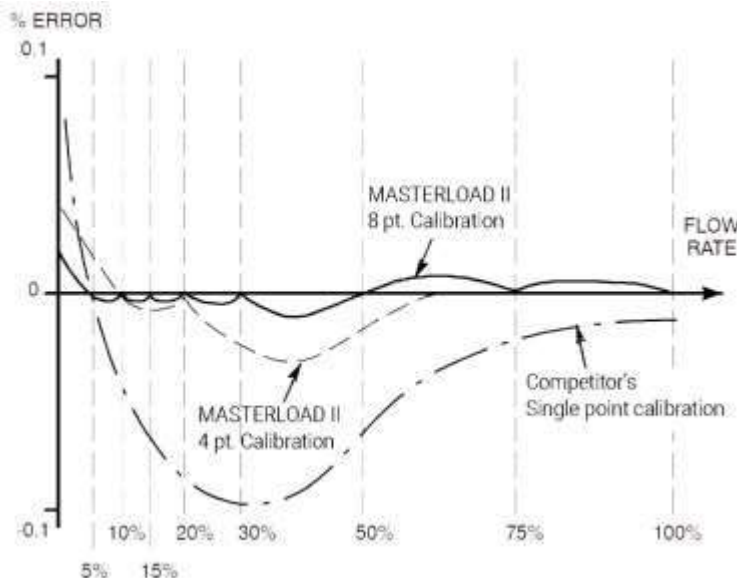
BM METERS SPECIFICATIONS

PRECISION POSITIVE DISPLACEMENT BULK FUEL METERS

Single Capsule Meter	Meter Series	Pipeline Size	Flow Rate			Flanges	
			Imp. Gal.	lpm	M ³ /h	Conform To	Material
	BM250	2-2½" (63mm)	25 to 250	115 to 1140	7 to 68	ASA 150 FF	Ductile Iron Steel
	BM950	3" (76mm)	30 to 300	130 to 1370	8 to 82	ASA 150 FF	Ductile Iron Steel

Double Capsule Meter	Meter Series	Pipeline Size	Flow Rate			Flanges	
			Imp. Gal.	lpm	M ³ /h	Conform To	Material
	BM450	2-2½" (63mm)	25 to 250	115 to 1140	7 to 68	ASA 150 FF	Ductile Iron Steel
	BM550	3" (76mm)	30 to 300	130 to 1370	8 to 82	ASA 150 FF	Ductile Iron Steel
	BM350	4" (102mm)	55 to 550	250 to 2500	15 to 150	ASA 150 FF	Ductile Iron Steel
			615	2800	168	Intermittent Use	

Triple Capsule Meter	Meter Series	Pipeline Size	Flow Rate			Flanges	
			Imp. Gal.	lpm	M ³ /h	Conform To	Material
	BM650	4" (102mm)	65 to 650	300 to 3000	18 to 177	ASA 150 FF	Steel
	BM750	6" (152mm)	30 to 300	300 to 3000	18 to 177	ASA 150 FF	Steel
	BM850	6" (152mm)	85 to 1000	387 to 4000	23 to 232	ASA 150 FF	Steel
			Used on Aviation Kerosene				

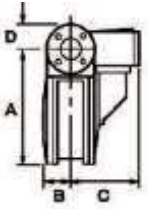



ELECTRONIC REGISTER CALIBRATION

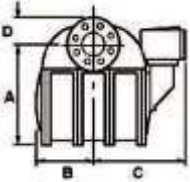
While conventional meters are calibrated at only one flow rate, MASTERLOAD II™ and MASTERLOAD III™ calibration is corrected at a range of flow rates to provide the highest level of accuracy. With a multitude of calibration points across the full flow range, the system allows the user the flexibility to configure each system to suit the requirements of their specific application.

PHYSICAL CHARACTERISTICS

DIMENSIONS AND CALIBRATION TESTING

Single Capsule Meter	Flange Bolt Holes		Manifold Overall		Meter Dimensions								Approx. Weight		
	No. Off	Size		Dimensions		A		B		C		D		of Basic Meter	
		mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	kg.	lbs.
	4	19	.75	356	14	408	16.1	107	4.2	285	11.2	89	3.5	70	54
	4	19	.75	400	15.75	427	16.8	107	4.2	285	11.2	89	3.5		
	4	19	.75	356	14	408	16.1	107	4.2	285	11.2	95	3.75	70	54
	4	19	.75	400	15.75	427	16.8	107	4.2	285	11.2	95	3.75		

Double Capsule Meter	Flange Bolt Holes		Manifold Overall		Meter Dimensions								Approx. Weight		
	No. Off	Size		Dimensions		A		B		C		D		of Basic Meter	
		mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	kg.	lbs.
	4	19	.75	400	15.75	405	15.9	170	6.7	348	13.7	95	3.75	100	220
	4	19	.75	400	15.75	427	16.8	170	6.7	348	13.7	95	3.75		
	8	19	.75	400	15.75	420	16.5	170	6.7	348	13.7	115	4.5	112	247
	8	19	.75	400	15.75	427	16.8	170	6.7	348	13.7	115	4.5		

Triple Capsule Meter	Flange Bolt Holes		Manifold Overall		Meter Dimensions								Approx. Weight		
	No. Off	Size		Dimensions		A		B		C		D		of Basic Meter	
		mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	kg.	lbs.
	8	19	.75	400	15.75	427	16.8	233	9.2	411	16.2	115	4.5	126	278
	8	22	.875	400	15.75	427	16.8	233	9.2	411	16.2	140	5.5	136	300

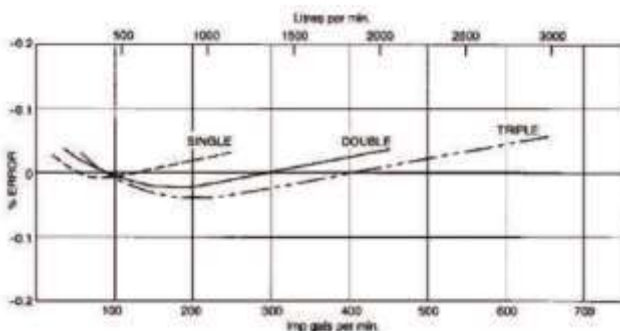
MECHANICAL CALIBRATION

Calibration adjustment is stepless, with no necessary gear changing. All meters are tested at a range of flow rates before dispatch. Test certificates available upon request.

- Fluid used for testing: Odorless kerosene
- Specific gravity: at 60/60°F, 15/15°C = 0.8
- Viscosity at 60°F, 15°C = 2.4 centistokes.

WORKING SPECIFICATIONS

- Maximum working pressure: 150 psi (10.3 bar)
- Test pressure: 300 psi (20.7 bar)
- Temperature range: -28°C to 100°C
- Volume per revolution:
 - 2.27 litres (single capsule)
 - 4.54 litres (double capsule)
 - 6.82 litres (triple capsule)
- Typical accuracy: +/- 0.05%
- Repeatability: 0.02%

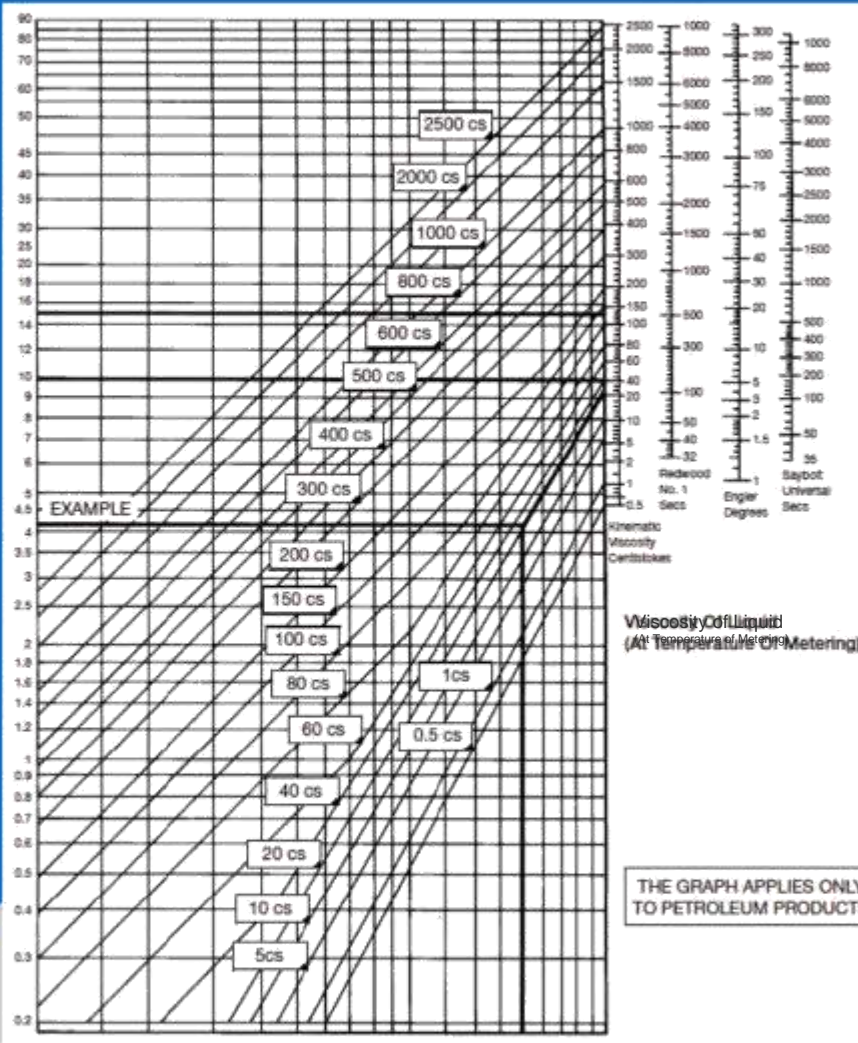


Typical accuracy curves for the basic meter build (10:1 turndown)

PERFORMANCE

PERFORMANCE AND PRESSURE DROP CALCULATIONS

PRESSURE DROP CHART (PSI)



VISCOUS PRODUCTS

Avery-Hardoll bulkmeters can be used on all petroleum products of all viscosities. However, there is an increase in pressure drop with more viscous fuels, which under normal circumstances will limit the maximum flow rate obtainable.

It is recommended that the pressure drop through a bulkmeter should not exceed 15 psi (1 bar), above which the load on the bearings will start to cause wear.

Consequently when using products with viscosities above 100 centistokes (at operating conditions), it is necessary to reduce the maximum permitted flow rate. As a guide, it is suggested that the pressure drop through the meter should not exceed 10 psi (0.7 bar) for continuous running at maximum speed or 15 psi (1 bar) for continuous running at half speed.

The low pressure drop for the BM Series of Avery-Hardoll bulkmeters is displayed on the left.

